## FlexRay<sup>®</sup> Transceiver, Clamp 30

NCV7381C is a high-temperature single-channel FlexRay transceiver compliant with FlexRay Electrical Physical Layer Specification Rev. 3.0.1, capable of communicating at speeds of up to 10 Mbit/s. It provides differential transmit and receive capability between a wired FlexRay communication medium on one side and a protocol controller and a host on the other side.

NCV7381C mode control functionality is optimized for nodes permanently connected to car battery.

It offers excellent EMC and ESD performance.

## **KEY FEATURES**

#### General

- Compliant with FlexRay Electrical Physical Layer Specification Rev 3.0.1
- FlexRay Transmitter and Receiver in Normal-power Modes for Communication up to 10 Mbit/s
- Support of 60 ns Bit Time
- FlexRay Low-power Mode Receiver for Remote Wakeup Detection
- Excellent Electromagnetic Susceptibility (EMS) Level over Full Frequency Range. Very Low Electromagnetic Emissions (EME)
- Bus Pins Protected against >10 kV System ESD Pulses
- Safe Behavior under Missing Supply or No Supply Conditions
- Interface Pins for a Protocol Controller and a Host (TxD, RxD, TxEN, RxEN, STBN, BGE, EN, ERRN)
- INH Output for Control of External Regulators
- Local Wakeup Pin WAKE
- TxEN Timeout
- BGE Feedback
- Supply Pins  $V_{\text{BAT}}, V_{\text{CC}}, V_{\text{IO}}$  with Independent Voltage Ramp Up:
  - V<sub>BAT</sub> Supply Parametrical Range from 5.5 V to 50 V
  - V<sub>CC</sub> Supply Parametrical Range from 4.75 V to 5.25 V
  - +  $V_{IO}$  Supply Parametrical Range from 2.3 V to 5.25 V
- Compatible with 14 V and 28 V Systems
- Operating Ambient Temperature  $-40^{\circ}$ C to  $+150^{\circ}$ C (T<sub>AMB Class0</sub>)
- Increased Operating Junction Temperature
- Junction Temperature Monitoring with Two Levels
- SSOP-16 Package
- This Device is Pb-Free, Halogen Free/BFR Free and are RoHS Compliant

#### Quality

- AEC-Q100 Qualified and PPAP Capable **FlexRay Functional Classes**
- Bus Driver Voltage Regulator Control
- Bus Driver Bus Guardian Interface
- Bus Driver Logic Level Adaptation
- Bus Driver Remote Wakeup

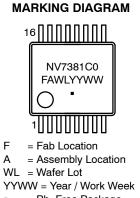


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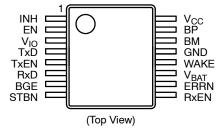












#### **ORDERING INFORMATION**

See detailed ordering and shipping information in the package dimensions section on page 24 of this data sheet.

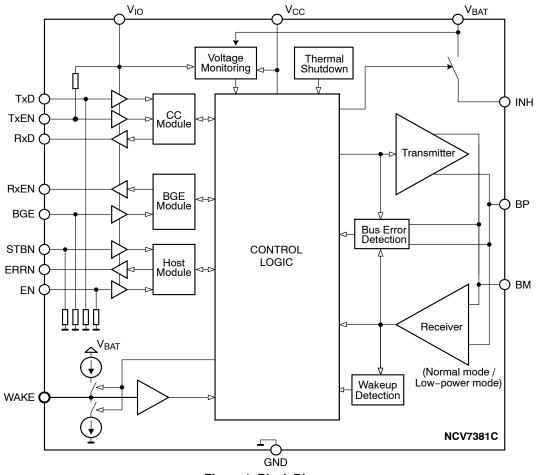
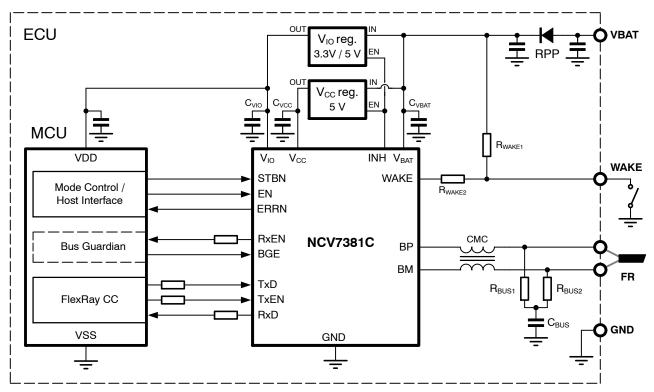


Figure 1. Block Diagram

#### **PIN FUNCTION DESCRIPTION**

Pin Number	Pin Name	Pin Type	Pin Function
1	INH	high-voltage analog output	External regulator control output
2	EN	digital input	Mode control input; internal pull-down resistor
3	V <sub>IO</sub>	supply	Supply voltage for digital pins level adaptation
4	TxD	digital input	Data to be transmitted; internal pull-down resistor
5	TxEN	digital input	Transmitter enable input; when High transmitter disabled; internal pull-up resistor
6	RxD	digital output	Receive data output
7	BGE	digital input	Bus guardian enable input; when Low transmitter disabled; internal pull-down resistor
8	STBN	digital input	Mode control input; internal pull-down resistor
9	RxEN	digital output	Bus activity detection output; when Low bus activity detected
10	ERRN	digital output	Error diagnosis and status output
11	V <sub>BAT</sub>	supply	Battery supply voltage
12	WAKE	high-voltage analog input	Local wakeup input; internal pull-up or pull-down (depends on voltage at pin WAKE)
13	GND	ground	Ground connection
14	BM	high-voltage analog input/output	Bus line minus
15	BP	high-voltage analog input/output	Bus line plus
16	V <sub>CC</sub>	supply	Bus driver core supply voltage; 5 V nominal

## **APPLICATION INFORMATION**





#### RECOMMENDED EXTERNAL COMPONENTS FOR THE APPLICATION DIAGRAM

Component	Function		Тур	Max	Unit
C <sub>VBAT</sub>	Decoupling capacitor on battery line, ceramic		100		nF
C <sub>VCC</sub>	Decoupling capacitor on $V_{CC}$ supply line, ceramic		100		nF
C <sub>VIO</sub>	Decoupling capacitor on $V_{IO}$ supply line, ceramic		100		nF
R <sub>WAKE1</sub>	Pull-up resistor on WAKE pin		33		kΩ
R <sub>WAKE2</sub>	Serial protection resistor on WAKE pin		3.3		kΩ
R <sub>BUS1</sub>	Bus termination resistor (Note 1)		47.5		Ω
R <sub>BUS2</sub>	Bus termination resistor (Note 1)		47.5		Ω
C <sub>BUS</sub>	Common-mode stabilizing capacitor, ceramic (Note 2)		4.7		nF
CMC	Common-mode choke		100		μH

1. Tolerance  $\pm$ 1%, type 0805 2. Tolerance  $\pm$ 20%, type 0805

#### **MAXIMUM RATINGS**

Symbol	Parameter		Min	Мах	Units
uV <sub>BAT-MAX</sub>	Battery voltage power supply		-0.3	50	V
uV <sub>CC-MAX</sub>	5 V Supply voltage		-0.3	5.5	V
uV <sub>IO-MAX</sub>	Supply voltage for VIO voltage level adaptation		-0.3	5.5	V
uDigIn <sub>MAX</sub>	DC voltage at digital inputs (BGE, EN, STBN, TxD, Tx	EN)	-0.3	5.5	V
uDigOut <sub>MAX</sub>	DC voltage at digital outputs (ERRN, RxD, RxEN)		-0.3	V <sub>IO</sub> +0.3	V
iDigOut <sub>IN-MAX</sub>	Digital output pins input current (V <sub>IO</sub> = 0 V)		-10	+10	mA
uBM <sub>MAX</sub>	DC voltage at pin BM		-50	50	V
uBP <sub>MAX</sub>	DC voltage at pin BP		-50	50	V
uDiff <sub>MAX</sub>	Maximum DC voltage between any two pins		-50	50	V
uINH <sub>MAX</sub>	DC voltage at pin INH		-0.3	V <sub>BAT</sub> +0.3	V
iINH <sub>MAX</sub>	INH pin maximum load current	-10	_	mA	
uWAKE <sub>MAX</sub>	DC voltage at WAKE pin	-0.3	V <sub>BAT</sub> +0.3	V	
T <sub>J_MAX</sub>	Junction temperature	unction temperature		175	°C
T <sub>STG</sub>	Storage Temperature Range		-55	150	°C
MSL	Moisture Sensitivity Level			2	-
T <sub>SLD</sub>	Lead Soldering Temperature, Reflow (Note 3)		-	260	°C
uESD <sub>IEC</sub>	System HBM on pins BP and BM (as per IEC 61000-4	–2; 150 pF / 330 Ω)	-10	+10	kV
uESD <sub>EXT</sub>	Component HBM on pins BP, BM, $V_{BAT}$ and WAKE (as per EIA–JESD22–A114–B; 100 pF / 1500 $\Omega)$		-6	+6	kV
uESD <sub>INT</sub>	Component HBM on all other pins (as per EIA–JESD22–A114–B; 100 pF / 1500 $\Omega$ )		-4	+4	kV
		test pulses 1	-100	_	V
	Voltage transients, pins BP, BM, V <sub>BAT</sub> and WAKE.	test pulses 2a	_	+75	V
	According to ISO7637-2, Class C (Note 4)	test pulses 3a	-150	_	V
uV <sub>TRAN</sub>		test pulses 3b	-	+100	V
	Voltage transients, pin V <sub>BAT</sub> . According to ISO7637-2	test pulse 5 Load Dump	_	50	V
	Overvoltage, pin V <sub>BAT</sub> , according to ISO16750-2	Jump Start	_	50	V

Stresses exceeding those listed in the Maximum Ratings table may damage the device. If any of these limits are exceeded, device functionality should not be assumed, damage may occur and reliability may be affected. 3. For more information, please refer to our Soldering and Mounting Techniques Reference Manual, SOLDERRM/D

4. Test is carried out according to setup in FlexRay Physical Layer EMC Measurement Specification, Version 3.0. This specification is referring to ISO7637.

#### **RECOMMENDED OPERATING RANGES**

Symbol	Parameter	Min	Max	Units
uV <sub>BAT-OP</sub>	Battery voltage power supply (Note 5)	5.5	50	V
uV <sub>CC-OP</sub>	Supply voltage 5 V	4.75	5.25	V
uV <sub>IO-OP</sub>	Supply voltage for VIO voltage level adaptation	2.3	5.25	V
uWAKE <sub>OP</sub>	DC voltage at WAKE pin	0	V <sub>BAT</sub>	V
uDiglO <sub>OP</sub>	DC voltage at digital pins (EN, TxD, TxEN, RxD, RxEN, BGE, STBN, ERRN)	0	V <sub>IO</sub>	V
uINH <sub>OP</sub>	DC voltage at pin INH	0	V <sub>BAT</sub>	V
T <sub>AMB</sub>	Ambient temperature (Note 6)	-40	150	°C
T <sub>J_OP</sub>	Junction temperature	-40	155	°C

Functional operation above the stresses listed in the Recommended Operating Ranges is not implied. Extended exposure to stresses beyond the Recommended Operating Ranges limits may affect device reliability. 5. For  $T_J \le 130^{\circ}$ C, full functionality is guaranteed from 5.1 V. For more details see uBDUVV<sub>BAT</sub> parameter. 6. The specified range corresponds to  $T_{AMB\_Class0}$ 

#### THERMAL CHARACTERISTICS

Symbol	Rating	Value	Unit
$R_{\theta JA_1}$	Thermal Resistance Junction-to-Air, JEDEC 1S0P PCB	78	°C/W
R <sub>0JA_2</sub>	Thermal Resistance Junction-to-Air, JEDEC 2S2P PCB	69	°C/W

#### **ELECTRICAL CHARACTERISTICS**

 $V_{BAT}$  = 5.5 V to 50 V,  $V_{CC}$  = 4.75 V to 5.25 V,  $V_{IO}$  = 2.3 V to 5.25 V,  $C_{VBAT}$  = 100 nF,  $C_{VCC}$  = 100 nF,  $C_{VIO}$  = 100 nF, for typical values  $T_A$  = 25°C, for min/max values  $T_J$  = -40°C to 155°C; unless otherwise noted. All voltages are referenced to GND (pin 13). Positive currents flow into the respective pin.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
CURRENT CONSUM	PTION					
iV <sub>BAT-NORM</sub>	Current consumption from V <sub>BAT</sub>	Normal-power modes	-	0.65	1.25	mA
iV <sub>BAT-LP</sub>		Low-power modes	-	-	75	μA
		Sleep mode, $V_{IO} = V_{CC} = 0 V$	-	-	80	μA
		Low-power modes, $V_{IO} = V_{CC}$ = 0 V, $V_{BAT} = 12$ V, $T_J < 85^{\circ}C$ (Note 7)	_	-	55	μΑ
iV <sub>CC-NORM-IDLE</sub>	Current consumption from V <sub>CC</sub>	Normal mode – bus signals Idle	5.0	-	15	mA
iV <sub>CC-NORM-ACTIVE</sub>		Normal mode – bus signals Data_0/1; R <sub>BUS</sub> = No Load	10	-	37	mA
		Normal mode – bus signals Data_0/1; $R_{BUS}$ = 40 to 55 $\Omega$	25	-	72	mA
iV <sub>CC-REC</sub>		Receive-only mode	2.0	-	10	mA
iV <sub>CC-LP</sub>		Low–power modes, T <sub>J</sub> < 85°C (Note 7)	-	-	8.0	μΑ
iV <sub>IO-NORM</sub>	Current consumption from VIO	Normal-power modes	-	-	1.0	mA
iV <sub>IO-LP</sub>		Low–power modes, T <sub>J</sub> < 85°C (Note 7)	-	-	6.0	μΑ
iTot_LP	Total current consumption	Low-power modes	-	-	100	μA
	<ul> <li>Sum from all supply pins</li> </ul>	Sleep mode, $V_{IO} = V_{CC} = 5.0$ V, $V_{BAT} = 12$ V, $T_J < 85^{\circ}C$ (Note 7)	-	-	65	μΑ
		Sleep mode, $V_{IO} = V_{CC} = 5.0$ V, $V_{BAT} = 12$ V, $T_J < 25^{\circ}C$ (Note 7)	_	-	55	μΑ

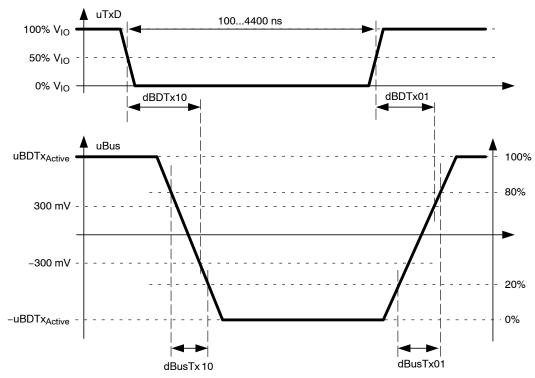
#### TRANSMITTER CHARACTERISTICS

uBDTx <sub>active</sub>	Differential voltage  uBP – uBM  when sending symbol "Data_0" or "Data_1"	$R_{BUS}$ = 40 to 55 $\Omega$ ; $C_{BUS}$ = 100 pF Parameters defined in Figure 3	600	-	2000	mV
uBDTx <sub>Idle</sub>	Differential voltage  uBP – uBM  when driving signal "Idle"		0	_	30	mV

#### **ELECTRICAL CHARACTERISTICS**

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
TRANSMITTER CHA	RACTERISTICS					
dBDTx10	Transmitter delay, negative edge	Test setup as per Figure 17 with $R_{BUS} = 40 \Omega; C_{BUS} = 100 pF$	-	-	75	ns
dBDTx01	Transmitter delay, positive edge		-	-	75	ns
dBDTxAsym	Transmitter delay mismatch,  dBDTx10 - dBDTx01  (Note 8)	Sum of TxD signal rise and fall time (20% to 80% $V_{\rm IO})$	-	-	4.0	ns
dBusTx10	Fall time of the differential bus voltage from 80% to 20%	of up to 9 ns Parameters defined in Figure 3	6.0	-	18.75	ns
dBusTx01	Rise time of the differential bus voltage from 20% to 80%		6.0	-	18.75	ns
dBusTxDif	Differential bus voltage fall and rise time mismatch  dBusTx10 - dBusTx01		-	-	3.0	ns
dBDTxia	Transmitter delay idle -> active	Test setup as per Figure 17	-	-	75	ns
dBDTxai	Transmitter delay active -> idle	with R <sub>BUS</sub> = 40 Ω; C <sub>BUS</sub> = 100 pF	-	-	75	ns
dBDTxDM	Idle-active transmitter delay mismatch  dBDTxia - dBDTxai	Parameters defined in Figure 4	_	-	50	ns
dBusTxia	Transition time idle ->active		_	-	30	ns
dBusTxai	Transition time active -> idle		-	-	30	ns
dTxEN <sub>LOW</sub>	Time span of bus activity		550	-	650	ns
dBDTxActiveMax	Maximum length of transmitter activation		650	-	2600	μs
iBP <sub>BMShortMax</sub> iBM <sub>BPShortMax</sub>	Absolute maximum output current when BP shorted to BM – no time limit	$R_{ShortCircuit} \leq 1 \Omega$	_	-	60	mA
iBP <sub>GNDShortMax</sub> iBM <sub>GNDShortMax</sub>	Absolute maximum output current when shorted to GND – no time limit	R <sub>ShortCircuit</sub> ≤ 1 Ω	_	-	60	mA
iBP <sub>-5VShortMax</sub> iBM <sub>-5VShortMax</sub>	Absolute maximum output current when shorted to $V_{BAT} = -5 V - no$ time limit	$R_{ShortCircuit} \leq 1 \Omega$	_	-	60	mA
iBP <sub>BAT27ShortMax</sub> iBM <sub>BAT27ShortMax</sub>	Absolute maximum output current when shorted to $V_{BAT} = 27 V$ - no time limit	$R_{ShortCircuit} \leq 1 \Omega$	_	-	60	mA
iBP <sub>BAT48</sub> ShortMax iBM <sub>BAT48</sub> ShortMax	Absolute maximum output current when shorted to $V_{BAT}$ = 48 V - no time limit	$R_{ShortCircuit} \leq 1 \Omega$	_	-	72	mA
R <sub>BDTransmitter</sub>	Bus interface equivalent output impedance (Bus driver simulation model parameter)		31	105	500	Ω

#### **ELECTRICAL CHARACTERISTICS**



NOTE: TxD signal is constant for 100..4400 ns before the first edge. All parameters values are valid even if the test is performed with opposite polarity.

Figure 3. Transmitter Characteristics (TxEN is Low and BGE is High)

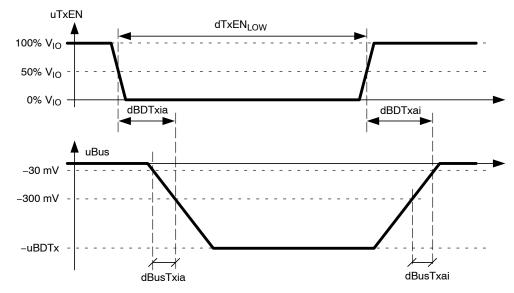


Figure 4. Transmitter Characteristics for Transitions between Idle and Active (TxD is Low)

#### **ELECTRICAL CHARACTERISTICS**

Symbol	Parameter	Conditions	Min	Тур	Max	Unit				
RECEIVER CHARACTI	RECEIVER CHARACTERISTICS									
uData0	Receiver threshold for detecting Data_0	Activity detected previously  uBP – uBM  ≤ 3.0 V	-300	-	-150	mV				
uData1	Receiver threshold for detecting Data_1		150	-	300	mV				
uData1  -  uData0	Mismatch of receiver thresholds	(uBP + uBM) / 2 = 2.5 V	-30	-	30	mV				
uData0_LP	Low-power receiver threshold for detecting Data_0	$uV_{BAT} \ge 7.0 V$	-400	-	-100	mV				
uCM	Common mode voltage range (with respect to GND) that does not disturb the receiver function and reception level parameters	uCM = (uBP + uBM) / 2 (Note 9)	-10	-	15	v				
uBias	Bus bias voltage during bus state Idle in normal-power modes	R <sub>BUS</sub> = 40 to 55 Ω; C <sub>BUS</sub> = 100 pF	1800	2500	3200	mV				
	Bus bias voltage during bus state Idle in low-power modes	(Note 10)	-200	0	200	mV				
R <sub>CM1</sub> , R <sub>CM2</sub>	Receiver common mode resistance	(Note 10)	10	-	40	kΩ				
C_BP, C_BM	Input capacitance on BP and BM pin (Note 7)	f = 5.0 MHz	_	_	20	pF				
C_Bus <sub>DIF</sub>	Bus differential input capacitance (Note 7)	f = 5.0 MHz	-	-	5.0	pF				
iBP <sub>LEAK</sub> iBM <sub>LEAK</sub>	Absolute leakage current when driver is off	uBP = uBM = 5.0 V All other pins = 0 V	-	-	25	μΑ				
iBP <sub>LEAKGND</sub> iBM <sub>LEAKGND</sub>	Absolute leakage current, in case of loss of GND	uBP = uBM = 0 V All other pins = 16 V	-	-	1600	μΑ				

#### ELECTRICAL CHARACTERISTICS

 $V_{BAT}$  = 5.5 V to 50 V,  $V_{CC}$  = 4.75 V to 5.25 V,  $V_{IO}$  = 2.3 V to 5.25 V,  $C_{VBAT}$  = 100 nF,  $C_{VCC}$  = 100 nF,  $C_{VIO}$  = 100 nF, for typical values  $T_A$  = 25°C, for min/max values  $T_J$  = -40°C to 155°C; unless otherwise noted. All voltages are referenced to GND (pin 13). Positive currents flow into the respective pin.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
RECEIVER CHARACTI	ERISTICS			•	•	
uBusRx <sub>Data</sub>			400	-	3000	mV
dBusRx0 <sub>BD</sub>	Test signal parameters for		60	-	4330	ns
dBusRx1 <sub>BD</sub>	reception of Data_0 and Data_1		60	-	4330	ns
dBusRx10	symbols		-	-	22.5	ns
dBusRx01			-	-	22.5	ns
dBDRx10	Receiver delay, negative edge (Note 8)		_	-	75	ns
dBDRx01	Receiver delay, positive edge (Note 8)		_	-	75	ns
dBDRxAsym	Receiver delay mismatch  dBDRx10 – dBDRx01  (Note 8)	Test signal and parameters defined in Figure 5 and Figure 6	_	_	5.0	ns
uBusRx		RxD pin loaded with 25 pF	400	-	3000	mV
dBusActive		capacitor	590	_	610	ns
dBusIdle	Test signal parameters for bus activity detection		590	-	610	ns
dBusRxia			18	-	22	ns
dBusRxai			18	-	22	ns
dBDIdleDetection	Bus driver filter-time for idle detection		50	_	200	ns
dBDActivityDetection	Bus driver filter-time for activity detection		100	_	250	ns
dBDRxai	Bus driver idle reaction time	-	50	_	275	ns
dBDRxia	Bus driver activity reaction time		100	-	325	ns
dBDTxRxai	Idle-Loopdelay		-	-	325	ns
REMOTE WAKEUP DE	TECTION	•				
dWU <sub>0Detect</sub>	Detection time for Wakeup Data 0 symbol		1.0	-	4.0	μs

UNCODetect	Data_0 symbol		1.0	-	4.0	μs
dWU <sub>IdleDetect</sub>	Detection time for Wakeup Idle/ Data_1 symbol		1.0	-	4.0	μs
dWU <sub>Timeout</sub>	Maximum accepted Wakeup pattern duration		48	I	140	μs
dWU <sub>Interrupt</sub>	Acceptance timeout for interruptions	(Note 11)	0.13	I	1.0	μs
uV <sub>BAT-RWU</sub>	Minimum supply voltage V <sub>BAT</sub> for remote wakeup events detection		_	-	5.5	V
dBDWakeup Reaction <sub>remote</sub>	Reaction time after remote wakeup event		7.0	_	35	μs

#### **TEMPERATURE MONITORING**

T <sub>JW</sub>	Thermal warning level	125	140	155	°C
T <sub>JSD</sub>	Thermal shutdown level	160	170	190	°C

#### **ELECTRICAL CHARACTERISTICS**

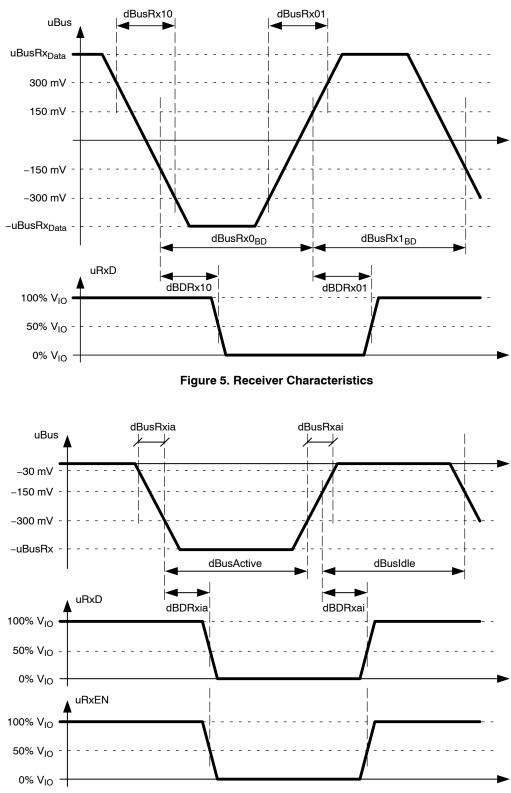


Figure 6. Parameters of Bus Activity Detection

#### **ELECTRICAL CHARACTERISTICS**

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
WAKE PIN					•	
uV <sub>BAT-WAKE</sub>	Minimum supply voltage V <sub>BAT</sub> for local wakeup events detection		-	-	7.0	V
uWAKE <sub>TH</sub>	Threshold of WAKE comparator		0.45 x V <sub>BAT</sub>	0.5 x V <sub>BAT</sub>	0.55 x V <sub>BAT</sub>	V
dBDWakePulseFilter	WAKE pulse filter time (spike rejection)		1.0	-	500	μs
dBDWakeup Reaction <sub>local</sub>	Reaction time after local wakeup event		14	-	50	μs
iWAKE <sub>PD</sub>	Internal pull-down current	uWAKE = 0 V for longer than dWakePulseFilter	3.0	-	12	μΑ
iwake <sub>pu</sub>	Internal pull-up current	uWAKE = V <sub>BAT</sub> for longer than dWakePulseFilter	-12	-	-3.0	μΑ
INH PIN						
uINH1 <sub>Not_Sleep</sub>	Voltage on INH pin when signaling Not_Sleep	iINH = -5.0 mA uV <sub>BAT</sub> > 5.5 V	uV <sub>BAT</sub> - 0.6	uV <sub>BAT</sub> - 0.27	uV <sub>BAT</sub> – 0.1	V
iINH1 <sub>LEAK</sub>	Leakage current while signaling Sleep		-5.0	0	5.0	μΑ
POWER SUPPLY MON	ITORING		•			
uBDUVV <sub>BAT</sub>	V <sub>BAT</sub> undervoltage detection	$T_J \le 130^{\circ}C$ (Note 7)	4.0	4.79	5.1	V
	threshold	$-40^{\circ}C \le T_J \le 155^{\circ}C$	4.0	4.79	5.5	V
uBDRV <sub>BAT</sub>	V <sub>BAT</sub> undervoltage recovery threshold	$T_J \le 130^{\circ}C$ (Note 7)	-	4.9	5.1	V
		$-40^\circ C \le T_J \le 155^\circ C$	-	4.9	5.5	V
uBDUVV <sub>CC</sub>	V <sub>CC</sub> undervoltage threshold		4.0	4.3	4.5	V
uUV <sub>IO</sub>	V <sub>IO</sub> undervoltage threshold		2.0	2.15	2.3	V
uBDUVV <sub>BAT-WAKE</sub>	V <sub>BAT</sub> undervoltage threshold for correct detection of the local wakeup		5.0	5.6	7.0	V
uUV_HYST	Hysteresis of the undervoltage	V <sub>BAT</sub> undervoltage detector	20	110	200	mV
	detectors	V <sub>CC</sub> undervoltage detector	20	100	200	mV
		V <sub>IO</sub> undervoltage detector	20	50	200	mV
		V <sub>BAT-WAKE</sub> undervoltage detector	20	140	200	mV
dBDUVV <sub>CC</sub>	V <sub>CC</sub> undervoltage detection time		150	350	750	ms
dBDUVV <sub>IO</sub>	V <sub>IO</sub> undervoltage detection time		150	350	750	ms
dBDUVV <sub>BAT</sub>	V <sub>BAT</sub> undervoltage detection time		350	750	1500	μs
dBDRV <sub>CC</sub>	V <sub>CC</sub> undervoltage recovery time		1.5	-	4.5	ms
dBDRV <sub>IO</sub>	V <sub>IO</sub> undervoltage recovery time		-	-	1.0	ms
dBDRV <sub>BAT</sub>	V <sub>BAT</sub> undervoltage recovery time		_	_	1.0	ms

#### ELECTRICAL CHARACTERISTICS

 $V_{BAT}$  = 5.5 V to 50 V,  $V_{CC}$  = 4.75 V to 5.25 V,  $V_{IO}$  = 2.3 V to 5.25 V,  $C_{VBAT}$  = 100 nF,  $C_{VCC}$  = 100 nF,  $C_{VIO}$  = 100 nF, for typical values  $T_A$  = 25°C, for min/max values  $T_J$  = -40°C to 155°C; unless otherwise noted. All voltages are referenced to GND (pin 13). Positive currents flow into the respective pin.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit
HOST INTERFACE						
dBDModeChange	EN and STBN level filtering time for operating mode transition		21	-	65	μs
dGo-to-Sleep	Go-to-Sleep mode timeout		14	-	33	μs
dReactionTime <sub>ERRN</sub>	Reaction time on ERRN pin	Error detected	-	-	33	μs
		Wakeup detected or Mode changed	-	-	1.0	μs
dReactionTime <sub>ERRN</sub>	•	Wakeup detected or Mode changed	-	-	33	

#### DIGITAL INPUT SIGNALS VOLTAGE THRESHOLDS (Pins EN, STBN, BGE, TxEN)

uV <sub>DIG-IN-LOW</sub>	Low level input voltage	uV <sub>DIG</sub> = uV <sub>IO</sub>	-0.3	-	0.3× V <sub>IO</sub>	V
uV <sub>DIG-IN-HIGH</sub>	High level input voltage		$0.7  imes V_{IO}$	-	5.5	V

#### EN PIN

R <sub>PD</sub> EN	Pull-down resistance		50	110	200	kΩ
iEN <sub>IL</sub>	Low level input current	uEN = 0 V	-1.0	0	1.0	μΑ
dEN <sub>STAT</sub>	EN toggling period for status register read-out		2.0	-	20	μs
dEN <sub>STAT_L</sub> dEN <sub>STAT_H</sub>	Duration of EN Low and High level for status register read-out		1.0	-	-	μs
dEN_ERRN	Delay from EN falling edge to ERRN showing valid signal during status register read-out		-	-	1.0	μs

#### STBN PIN

R <sub>PD</sub> _STBN	Pull-down resistance		50	110	200	kΩ
iSTBN <sub>IL</sub>	Low level input current	uSTBN = 0 V	-1.0	0	1.0	μΑ

## BGE PIN

R <sub>PD</sub> BGE	Pull-down resistance		200	320	450	kΩ
R <sub>PD</sub> BGE	Pull-down resistance		200	320	450	kΩ
iBGE <sub>IL</sub>	Low level input current	uBGE = 0 V	-1.0	0	1.0	μΑ
iBGE <sub>IL</sub>	Low level input current	uBGE = 0 V	-1.0	0	1.0	μΑ

TxD PIN

uBDLogic_0	Low level input voltage		-0.3	_	$rac{0.4 imes}{V_{IO}}$	V
uBDLogic_1	High level input voltage		$rac{0.6 imes}{V_{IO}}$	-	5.5	V
R <sub>PD</sub> _TxD	Pull-down resistance		5.0	11	20	kΩ
C_BDTxD	Input capacitance on TxD pin (Note 7)	f = 5.0 MHz	_	_	10	pF
iTxD <sub>LI</sub>	Low level input current	uTxD = 0 V	-1.0	0	1.0	μΑ

#### TxEN PIN

R <sub>PU</sub> _TxEN	Pull-up resistance		50	110	200	kΩ
iTxEN <sub>IH</sub>	High level input current	uTxEN = V <sub>IO</sub>	-1.0	0	1.0	μA
iTxEN <sub>LEAK</sub>	Input leakage current	uTxEN = 5.25 V, V <sub>IO</sub> = 0 V	-1.0	0	1.0	μA

#### **ELECTRICAL CHARACTERISTICS**

 $V_{BAT}$  = 5.5 V to 50 V,  $V_{CC}$  = 4.75 V to 5.25 V,  $V_{IO}$  = 2.3 V to 5.25 V,  $C_{VBAT}$  = 100 nF,  $C_{VCC}$  = 100 nF,  $C_{VIO}$  = 100 nF, for typical values  $T_A$  = 25°C, for min/max values  $T_J$  = -40°C to 155°C; unless otherwise noted. All voltages are referenced to GND (pin 13). Positive currents flow into the respective pin.

Symbol	Parameter	Conditions	Min	Тур	Max	Unit	
DIGITAL OUTPUT SIGNALS VOLTAGE LIMITS (Pins RxD, RxEN and ERRN)							
uV <sub>DIG-OUT-LOW</sub>	Low level output voltage	$\label{eq:RxD_OL} \begin{array}{l} \text{iRxD}_{OL} = 6.0 \text{ mA} \\ \text{iRxEN}_{OL} = 5.0 \text{ mA} \\ \text{iERRN}_{OL} = 0.7 \text{ mA} \\ (\text{Note 12}) \end{array}$	0	_	$0.2 \times V_{IO}$	V	
uV <sub>DIG-OUT-HIGH</sub>	High level output voltage	iRxD <sub>OH</sub> = −6.0 mA iRxEN <sub>OH</sub> = −5.0 mA iERRN <sub>OH</sub> = −0.7 mA (Note 12)	0.8× V <sub>IO</sub>	_	V <sub>IO</sub>	V	
uV <sub>DIG-OUT-UV</sub>	Output voltage on a digital output when V <sub>IO</sub> in undervoltage	$R_{LOAD}$ = 100 kΩ to GND, Either V <sub>CC</sub> or V <sub>BAT</sub> supplied	-	-	500	mV	
uV <sub>DIG-OUT-OFF</sub>	Output voltage on a digital output when unsupplied	$R_{LOAD}$ = 100 k $\Omega$ to GND	-	-	500	mV	

#### **RxD PIN**

dBDRxD <sub>R15</sub>	RxD signal rise time (20%–80% V <sub>IO</sub> )	RxD pin loaded with 15 pF capacitor (Note 7)	_	-	6.5	ns
dBDRxD <sub>F15</sub>	RxD signal fall time (20%–80% V <sub>IO</sub> )		_	-	6.5	ns
dBDRxD <sub>R15</sub> + dBDRxD <sub>F15</sub>	Sum of rise and fall time (20%–80% V <sub>IO</sub> )		_	-	13	ns
dBDRxD <sub>R15</sub> – dBDRxD <sub>F15</sub>	Difference of rise and fall time		_	-	5.0	ns
dBDRxD <sub>R25</sub>	RxD signal rise time (20%–80% V <sub>IO</sub> )	RxD pin loaded with 25 pF capacitor	_	-	8.5	ns
dBDRxD <sub>F25</sub>	RxD signal fall time (20%–80% V <sub>IO</sub> )		-	-	8.5	ns
dBDRxD <sub>R25</sub> + dBDRxD <sub>F25</sub>	Sum of rise and fall time (20%–80% V <sub>IO</sub> )		_	-	16.5	ns
dBDRxD <sub>R25</sub> – dBDRxD <sub>F25</sub>	Difference of rise and fall time		-	-	5.0	ns
dBDRxD <sub>R25_10</sub> + dBDRxD <sub>F25_10</sub>	RxD signal sum of rise and fall time at TP4_CC (20%-80% V <sub>IO</sub> )	RxD pin loaded with 25 pF capacitor plus 10 pF at the end of a 50 $\Omega$ , 1 ns microstripline	_	_	16.5	ns
dBDRxD <sub>R25_10</sub> – dBDRxD <sub>F25_10</sub>	RxD signal difference of rise and fall time at TP4_CC (20%-80% V <sub>IO</sub> )	(Note 13)	_	_	5.0	ns

Product parametric performance is indicated in the Electrical Characteristics for the listed test conditions, unless otherwise noted. Product performance may not be indicated by the Electrical Characteristics if operated under different conditions.

7. Values based on design and characterization, not tested in production.

8. Guaranteed for  $\pm 300 \text{ mV}$  and  $\pm 150 \text{ mV}$  level of uBus.

9. Tested on a receiving bus driver. Sending bus driver has a ground offset voltage in the range of [-12.5 V to +12.5 V] and sends a 50/50 pattern.

10. Bus driver is connected to GND and  $uV_{CC}$  = 5 V and  $uV_{BAT} \ge$  7 V.

11. The minimum value is only guaranteed, when the phase that is interrupted was continuously present for at least 870 ns. 12.  $uV_{DIG} = uV_{IO}$ . No undervoltage on  $V_{IO}$  and either  $V_{CC}$  or  $V_{BAT}$  supplied. 13. Simulation results. Simulation performed within  $T_{J_OP}$  range, according to *FlexRay Electrical Physical Layer Specification, Version 3.0.1.* 

#### FUNCTIONAL DESCRIPTION

#### **Operating Modes**

NCV7381C can switch between several operating modes depicted in Figure 7. In Normal and Receive–only modes, the chip interconnects a FlexRay communication controller with the bus medium for full–speed communication. These two modes are also referred to as normal–power modes.

In Standby and Sleep modes, the communication is suspended and the power consumption is substantially reduced. A wakeup on the bus or through a locally monitored signal on pin WAKE can be detected and signaled to the host. Go–to–sleep mode is a temporary mode ensuring correct transition between any mode and the Sleep mode. All three modes – Standby, Sleep and Go–to–sleep – are referred to as low–power modes.

The operating mode selected is a function of the host signals STBN and EN, the state of the supply voltages and the wakeup detection. As long as all three supplies ( $V_{BAT}$ ,  $V_{CC}$ ,  $V_{IO}$ ) remain above their respective undervoltage detection levels, the logical control by EN and STBN pins shown in Figure 7 applies. Influence of the power supplies and of the wakeup detection on the operating modes is described in subsequent paragraphs.

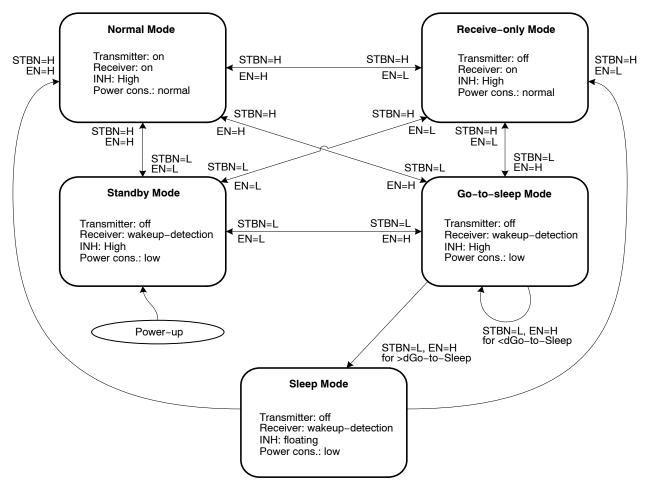


Figure 7. Operating Modes and their Control by the STBN and EN Pins

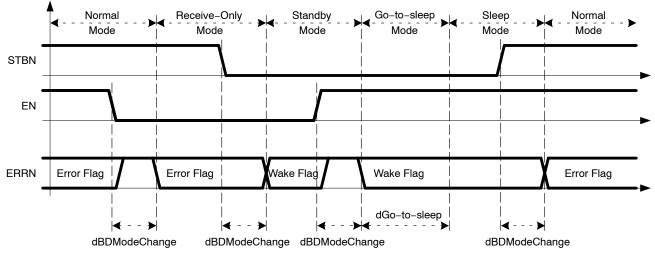


Figure 8. Timing Diagram of Operating Modes Control by the STBN and EN Pins

#### Power Supplies and Power Supply Monitoring

NCV7381C is supplied by three pins.  $V_{BAT}$  is the main supply both for NCV7381C and the full electronic module.  $V_{BAT}$  will be typically connected to the automobile battery through a reverse–polarity protection.  $V_{CC}$  is a 5 V low–voltage supply primarily powering the FlexRay bus driver core in a normal–power mode.  $V_{IO}$  supply serves to adapt the logical levels of NCV7381C to the host and/or the FlexRay communication controller digital signal levels. All supplies should be properly decoupled by filtering capacitors – refer to Figure 2 and Recommended External Components for the Application Diagram. All three supplies are monitored by undervoltage detectors with individual thresholds and filtering times both for undervoltage detection and recovery – see Table Electrical Characteristics – Power Supply Monitoring Parameters.

#### Logic Level Adaptation

Level shift input  $V_{IO}$  is used to apply a reference voltage  $uV_{DIG} = uV_{IO}$  to all digital inputs and outputs in order to adapt the logical levels of NCV7381C to the host and/or the FlexRay communication controller digital signal levels

#### **Internal Flags**

The NCV7381C control logic uses a number of internal flags (i.e. one-bit memories) reflecting important conditions or events. Table 1 summarizes the individual flags and the conditions that lead to a set or reset of the flags.

#### Table 1. INTERNAL FLAGS

Flag	Set Condition	Reset Condition	Comment
Local Wakeup	Low level detected on WAKE pin in a low-power mode	Low-power mode is entered	
Remote Wakeup	Remote wakeup detected on the bus in a low-power mode	Low-power mode is entered	
Wakeup	Local Wakeup flag changes to set or Remote Wakeup flag changes to set	Normal mode is entered or Low-power mode is entered or Any undervoltage flag becomes set	
Power-on	Internal power supply of the chip becomes sufficient for the operation of the control logic	Normal mode is entered	
Thermal Warning	Junction temperature is higher than <i>Tjw</i> (typ. 138°C) in a normal–power mode and V <sub>BAT</sub> is not in undervoltage	(Junction temperature is below <i>Tjw</i> in a normal-power mode or the status register is read in a low-power mode) and V <sub>BAT</sub> is not in undervoltage	The thermal warning flag has no influence on the bus driver function
Thermal Shutdown	Junction temperature is higher than <i>Tjsd</i> (typ. 172°C) in a normal–power mode and V <sub>BAT</sub> is not in undervoltage	Junction temperature is below <i>Tjsd</i> in a normal-power mode and falling edge on TxEN and V <sub>BAT</sub> is not in undervoltage	The transmitter is disabled as long as the thermal shutdown flag is set
TxEN Timeout	TxEN is Low for longer than dBDTxAct- iveMax (typ. 1.5 ms) and bus driver is in Normal mode	TxEN is High or Normal mode is left	The transmitter is disabled as long as the timeout flag is set
Bus Error	Transmitter is enabled and Data on bus are different from TxD signal (sampled after each TxD edge)	(Transmitter is enabled and Data on bus are identical to TxD signal) or Transmitter is disabled	The bus error flag has no influence on the bus driver function
V <sub>BAT</sub> Undervoltage	$V_{BAT}$ is below the undervoltage threshold for longer than $\mbox{dBDUVV}_{BAT}$	V <sub>BAT</sub> is above the undervoltage threshold for longer than dBDRV <sub>BAT</sub> or Wake flag becomes set	
V <sub>CC</sub> Undervoltage	$V_{CC}$ is below the undervoltage threshold for longer than dBDUVV_{CC}	$V_{CC}$ is above the undervoltage threshold for longer than dBDRV_{CC} or Wake flag becomes set or $V_{BAT}$ undervoltage is recovered	
V <sub>IO</sub> Undervoltage	$V_{\rm IO}$ is below the undervoltage threshold for longer than ${\rm dUV}_{\rm IO}$	$\rm V_{IO}$ is above the undervoltage threshold for longer than dBDRV_{IO} or Wake flag becomes set or V_{BAT} undervoltage is recovered	
Error	Any of the following status bits is set: • Bus error • Thermal Warning • Thermal Shutdown • TxEN Timeout • V <sub>BAT</sub> Undervoltage • V <sub>CC</sub> Undervoltage • V <sub>IO</sub> Undervoltage	All of the following status bits are reset: • Bus error • Thermal Warning • Thermal Shutdown • TxEN Timeout • V <sub>BAT</sub> Undervoltage • V <sub>CC</sub> Undervoltage • V <sub>IO</sub> Undervoltage	

#### **Operating Mode Changes Caused by Internal Flags**

Changes of some internal flags described in Table 1 can force an operating mode transition complementing or overruling the operating mode control by the digital inputs STBN and EN which is shown in Figure 7:

- Setting the  $V_{BAT}$  and/or VIO undervoltage flag causes a transition to Sleep mode
- Setting the V<sub>CC</sub> undervoltage flag, while the bus driver is not in Sleep, causes a transition to Standby mode
- In case a Wake flag is set, the NCV7381C transitions to Standby mode, all undervoltage flags are cleared and the corresponding undervoltage detection timers are reset. The restart of the undervoltage detection timers allows the external power supplies to ramp-up and stabilize properly if, for example, they were previously switched off during Sleep mode
- In case the V<sub>BAT</sub> is recovered from undervoltage condition, the operating mode control of the chip by digital inputs STBN and EN is re–enabled, all undervoltage flags are cleared and the corresponding undervoltage detection timers are reset
- In case the V<sub>CC</sub> and V<sub>IO</sub> are both recovered from undervoltage while V<sub>BAT</sub> is not in undervoltage condition, the operating mode control by digital inputs STBN and EN is re-enabled.
- NOTE: The operating mode control state machine is not reset when an undervoltage condition is detected. Thus if Sleep mode was requested by the host prior to undervoltage condition detection and the EN pin was set Low in Sleep mode, the device stays in Sleep once the undervoltage is recovered, although STBN and EN pins are both set Low, which is otherwise considered a Standby mode request.

#### **FlexRay Transceiver**

NCV7381C contains а fully-featured FlexRay transceiver compliant with Electrical Physical Layer Specification Rev. 3.0.1. The transmitter part translates logical signals on digital inputs TxEN, BGE and TxD into appropriate bus levels on pins BP and BM. A transmission cannot be started with Data 1. In case the transmitter is enabled for longer than dBDTxActiveMax, the TxEN Timeout flag is set and the current transmission is disabled. The receiver part monitors bus pins BP and BM and signals the detected levels on digital outputs RxD and RxEN. The different bus levels are defined in Figure 9. The function of the transceiver and the related digital pins in different operating modes is detailed in Table 2 and Table 3.

- The transmitter can only be enabled if the activation of the transmitter is initiated in Normal mode.
- The receiver function is enabled by entering a normal-power mode.

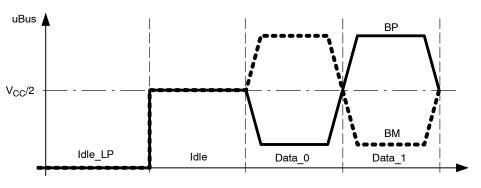


Figure 9. FlexRay Bus Signals

#### Table 2. TRANSMITTER FUNCTION AND TRANSMITTER-RELATED PINS

Operating Mode	BGE	TxEN	TxD	Transmitted Bus Signal
Standby, Go-to-sleep, Sleep	х	х	х	Idle_LP
Receive-only	х	х	х	Idle
	0	х	x	Idle
Normal	1	1	х	Idle
Normal	1	0	0	Data_0
	1	0	1	Data_1

#### Table 3. RECEIVER FUNCTION AND RECEIVER-RELATED PINS

Operating Mode	Signal on Bus	Wake flag	RxD	RxEN
Standby Ca to place Sloop	х	not set	High	High
Standby, Go-to-sleep, Sleep	х	set	Low	Low
	Idle	х	High	High
Normal, Receive–only	Data_0	х	Low	Low
i locovo-olity	Data_1	х	High	Low

#### **Bus Guardian Interface**

The interface consists of the BGE digital input signal allowing a Bus Guardian unit to disable the transmitter and of the RxEN digital output signal used to signal whether the communication signal is Idle or not.

#### **Bus Driver Voltage Regulator Control**

NCV7381C provides a high–voltage output pin INH which can be used to control an external voltage regulator (see Figure 2). The pin INH is driven by a switch to  $V_{BAT}$  supply. In Normal, Receive–only, Standby and Go–to–Sleep modes, the switch is activated thus forcing a High level on pin INH. In the Sleep mode, the switch is open and INH pin remains floating. If a regulator is directly controlled by INH, it is then active in all operating modes with the exception of the Sleep mode.

#### **Bus Driver Remote Wakeup Detection**

During a low-power mode and under the presence of  $V_{BAT}$  voltage, a low-power receiver constantly monitors the activity on bus pins BP and BM. A valid remote wakeup is detected when either a wakeup pattern or a dedicated wakeup frame is received. A valid remote wakeup is also detected when wakeup pattern has been started in normal-power mode already.

A wakeup pattern is composed of two Data\_0 symbols separated by Data\_1 or Idle symbols. The basic wakeup pattern composed of Data\_0 and Idle symbols is shown in Figure 10; the wakeup pattern composed of Data\_0 and Data\_1 symbols – referred to as "alternative wakeup pattern" – is depicted in Figure 11.

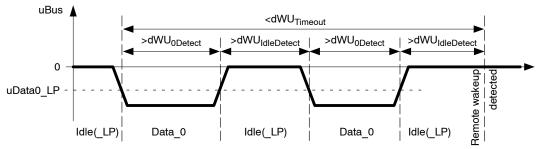


Figure 10. Valid Remote Wakeup Pattern

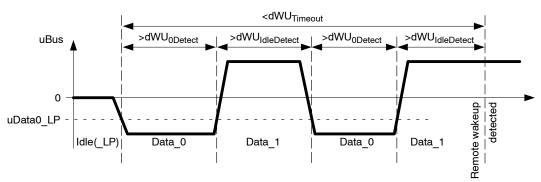


Figure 11. Valid Alternative Remote Wakeup Pattern

A remote wakeup will be also detected if NCV7381C receives a full FlexRay frame at 10 Mbit/s with the following payload data:

0xFF, 0xFF, 0xFF, 0xFF, 0xFF, 0x00, 0x00, 0x00, 0x00, 0x00, 0xFF, 0xFF, 0xFF, 0xFF, 0xFF, 0x00, 0x00, 0x00, 0x00, 0x00, 0xFF, 0xFF, 0xFF, 0xFF, 0xFF, 0x00, 0x00, 0x00, 0x00, 0x00, 0xFF, 0xFF, 0xFF, 0xFF, 0xFF, 0xFF

The wakeup pattern, the alternative wakeup pattern and the wakeup frame lead to identical wakeup treatment and signaling.

#### **Local Wakeup Detection**

The high-voltage input WAKE is monitored in low-power modes and under the condition of sufficient  $V_{BAT}$  supply level. If a falling edge is recognized on WAKE pin, a local wakeup is detected. In order to avoid false wakeups, the Low level after the falling edge must be longer than *dWakePulseFilter* in order for the wakeup to be valid. The WAKE pin can be used, for example, for switch or contact monitoring. Internal pull-up and pull-down current sources are connected to WAKE pin in order to minimize the risk of parasitic toggling. The current source polarity is automatically selected based on the WAKE input signal polarity – when the voltage on WAKE stays stable High (Low) for longer than *dWakePulseFilter*, the internal current source is switched to pull-up (pull-down).

#### **ERRN Pin and Status Register**

Provided  $V_{IO}$  supply is present together with either  $V_{BAT}$  or  $V_{CC}$ , the digital output ERRN indicates the state of the internal "Error" flag when in Normal mode and the state of the internal "Wake" flag when in Standby, Go-to-Sleep or Sleep. In Receive-only mode ERRN indicates either the

#### STBN FN Conditions Error flag Wake flag ERRN not set х High High High Low set х High not set х EN has been set to High after previous wakeup Low set х High Low Set local High х EN has not been set to High after previous wakeup х Set remote Low High х not set Low х Low х set

#### Table 4. SIGNALING ON ERRN PIN

Additionally, a full set of internal bits referred to as status register can be read through ERRN pin with EN pin used as a clock signal – the status register content is described in Table 5 while an example of the read–out waveforms is shown in Figure 12 and Figure 13. The individual status bits are channeled to ERRN pin with reversed polarity (if a status bit is set, ERRN is pulled Low) at the falling edge on EN pin (the status register starts to be shifted only at the second falling edge). As long as the EN pin toggling period falls in the  $dEN_{STAT}$  range, the operating mode is not changed and

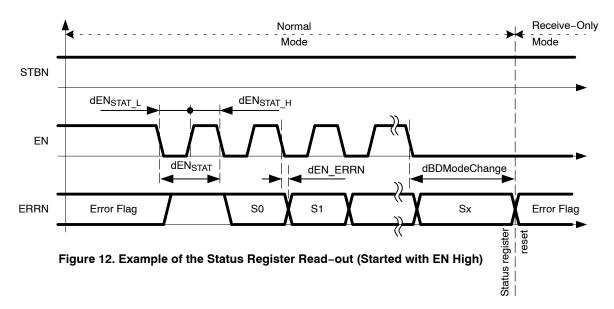
the read-out continues. As soon as the EN level is stable for more than *dBDModeChange*, the read-out is considered as finished and the operating mode is changed according the current EN value. At the same time, the status register bits S4 to S10 are reset provided the particular bits have been read-out and the corresponding flags are not set any more – see Table 5. The status register read-out always starts with bit S0 and the exact number of bits shifted to ERRN during the read-out is not relevant.

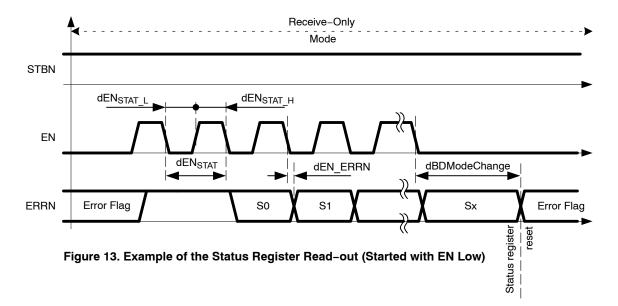
#### Table 5. STATUS REGISTER

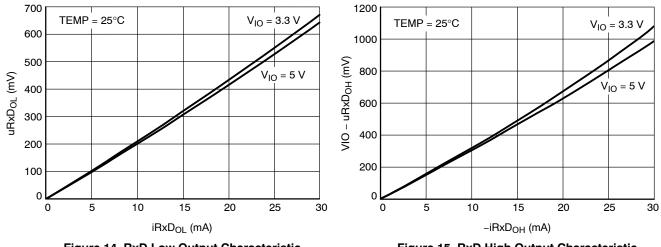
Bit Number	Status Bit Content	Note	Reset after Finished Read–out	
S0	Local wakeup flag			
S1	Remote wakeup flag	reflects directly the corresponding flag	no	
S2	not used; always High		no	
S3	Power-on status			
S4	Bus error status		yes, if the corresponding flag is reset and the bit was read−out	
S5	Thermal shutdown status			
S6	Thermal warning status	the status bit is set if the corresponding flag		
S7	TxEN Timeout status	was set previously (the respective High level of the flag is latched in its status counter-part)		
S8	V <sub>BAT</sub> Undervoltage status		Tead-out	
S9	V <sub>CC</sub> Undervoltage status			
S10	V <sub>IO</sub> Undervoltage status			
S11	BGE Feedback	Normal mode: BGE pin logical state (Note 14) Other modes: Low	_	
S12-S15	not used; always Low		no	
S16-S23	Version of the NCV7381C analog part	fixed values identifying the production masks	no	
S24-S31	Version of the NCV7381C digital part	Version		

14. The BGE pin state is latched during status register read-out at rising edge of the EN pin.

The polarity of the indication is reversed – ERRN pin is pulled Low when the "Error" flag is set. The signaling on pin ERRN functions in all operating modes.

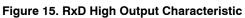






#### **TYPICAL CHARACTERISTICS**





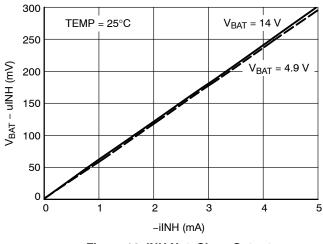


Figure 16. INH Not\_Sleep Output Characteristic

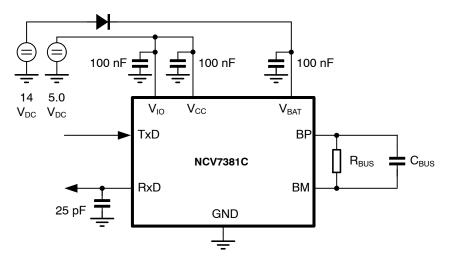


Figure 17. Test Setup for Dynamic Characteristics

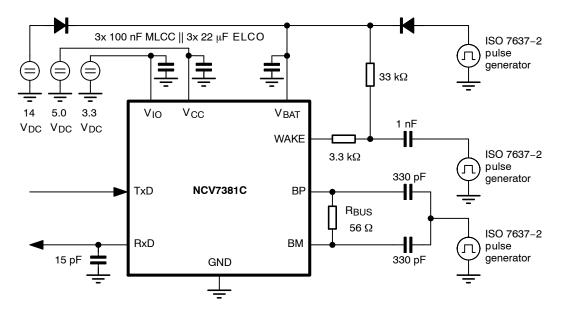


Figure 18. Test Setup for Measuring the Transient Immunity

#### **ORDERING INFORMATION**

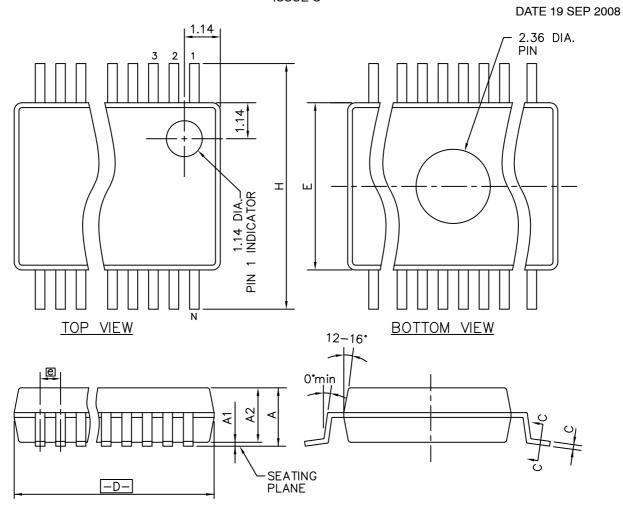
			Container <sup>†</sup>	
Part Number	Description	Package	Туре	Quantity
NCV7381CDP0R2G	FlexRay Transceiver, Clamp 30, High Temperature	SSOP 16 GREEN	Tape & Reel	2000

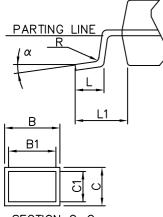
+For information on tape and reel specifications, including part orientation and tape sizes, please refer to our Tape and Reel Packaging Specifications Brochure, BRD8011/D.

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SSOP 16 CASE 565AE-01 ISSUE O





	-		TABLI	EIN	MILLIMET	ERS
S Y		COMMON	1		I NOTE	
ы В О	L DI	IMENSION	1S	NOTE	VARI-	
ů	MIN.	NOM.	MAX.	Τ <sub>Ε</sub>	ATIONS	MIN.
Α	1.73	1.86	1.99			2.87
A1	0.05	0.13	0.21		AA 🛛	6.07
A₂	1.68	1.73	1.78		AB	6.07
В	0.25	_	0.38		AC	7.07
B1	0.25	0.30	0.33		AD 🛛	8.07
С	0.09	-	0.20		AE	10.0
C1	0.09	0.15	0.16		AF I	10.0
D	SEE	VARIATIO	NS	1		
Ε	5.20	5.30	5.38			
е		0.65 BSC				
H	7.65	7.80	7.90			
L	0.63	0.75	0.95			
L1		1.25 R	EF.		NOTE:	
Ν	SEE	VARIATIO		2	MOLD	FLASH
α	0°	<b>4°</b>	8'			EXCEED
R	0.09	0.15	-		]	
					-	

. . . . . . . . . .

	INDIE				
	VARI-		D		N
Ε	ÅTIÖNS	MIN.	NOM.	MAX.	
		2.87	3.00	3.13	8
	AA	6.07	6.20	6.33	14
	AB	6.07	6.20	6.33	16
	AC	7.07	7.20	7.33	20
	AD	8.07	8.20	8.33	24
	AE	10.07	10.20	10.33	28
	AF	10.07	10.20	10.33	30

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